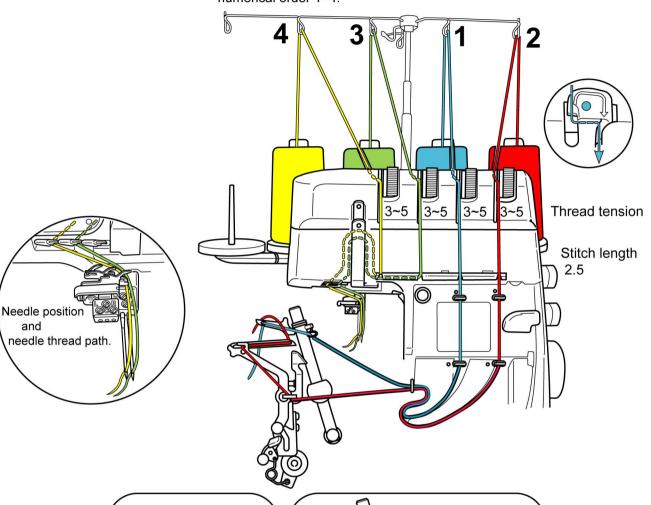
Threading Chart of 2-needle, 4-thread overlock sewing

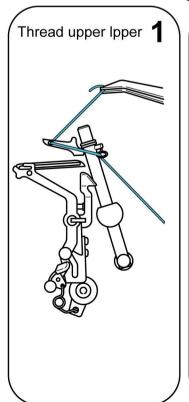


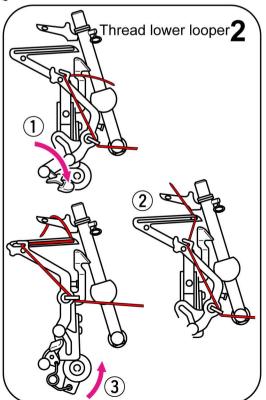
[Threading preparations]

- ①Push Upper looper release lever to active upper looper.
- ②Lower the upper knife.
 - ③Clip the waste collector into the opening on the looper cover. ※For more details, please refer to Instruction Manual.

Please thread in numerical order 1~4.

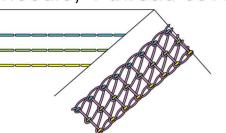






Treading Chart 3-needle, 4-thread cover stitch

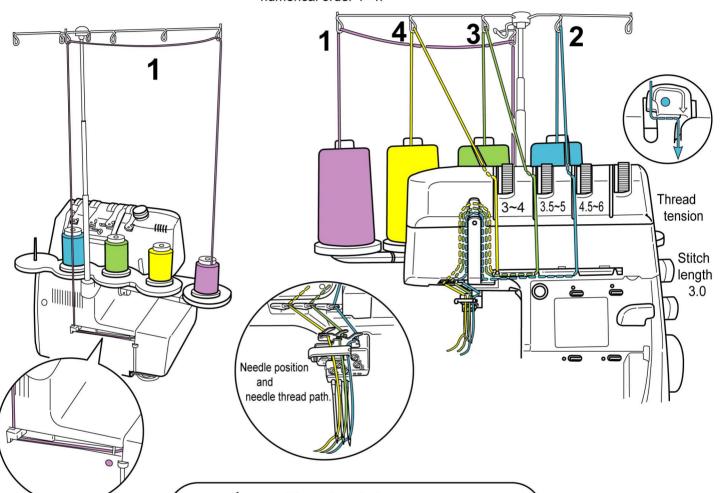


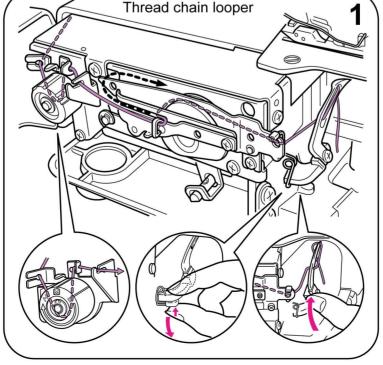


[Threading preparations]

- ①Pull Upper looper release lever to deactive upper looper.
- 2 Raise the upper knife.
- ③Attach the cover and chain stitch extension plate.
 ※For more details, please refer to Instruction Manual.

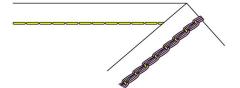
Please thread in numerical order 1~4.





Threading Chart of Chain Stitch

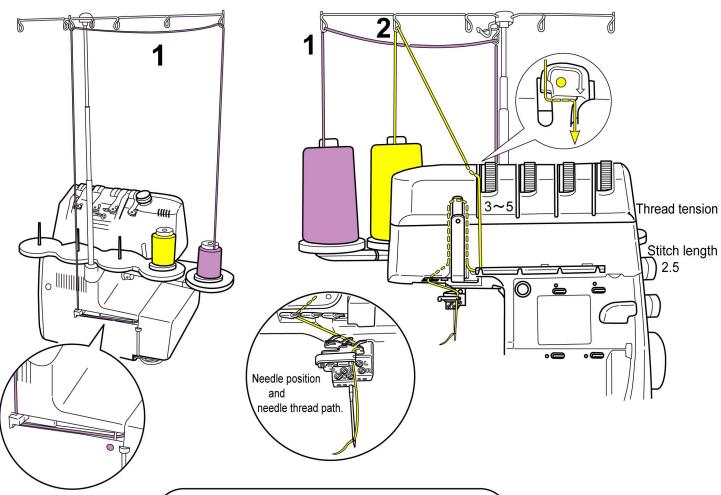


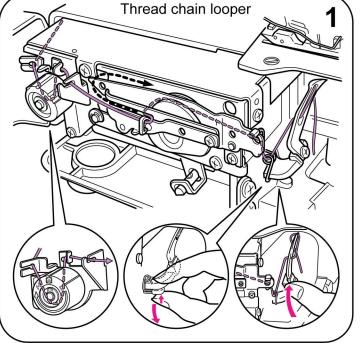


[Threading preparations]

- ①Pull Upper looper release lever to deactive upper looper.
- ②Raise the upper knife.
- 3 Attach the cover and chain stitch extension plate.
 - ※For more details, please refer to Instruction Manual.

Please thread in numerical order 1~2.





Threading Chart of Interlock (1-needle, 3-thread overlock and chain stitch) [Threading preparations] ①Push Upper looper release lever to active upper looper. 2Lower the upper knife. 3Clip the waste collector into the opening on the looper cover. ※For more details, please refer to Instruction Manual. Please thread in numerical order 1~5. Thread tension Stitch length 2.5 0 Needle position and needle thread path Thread lower looper Thread chain looper Thread upper lpper 1